



White Horse Reference Materials

Certificate of Analysis

WHRM-THb

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H₂, N₂ AND O₂ IN GRADE 5 TITANIUM ALLOY

INTENDED USE: This Certified Reference Material (CRM) is intended primarily for use as a calibrant for calibrating instruments used to determine the hydrogen content in titanium alloys. In addition, it can be used for the demonstration of in-control status of a measurement process over time, to check instrumental performance, validation of analytical methods, especially regarding trueness, including repeatability, and harmonization among laboratories.

This material is fully characterized with traceability to the SI according to ISO 17034 requirements for Reference Material Producers. ****[Qualified for accredited laboratory use as taught in ASTM E2972 Section 6.5 and ISO 17025 (A.3.1) and associated documents for such use.]** Please consult our [FAQs](#) to learn how to incorporate this in your quality system.

DESCRIPTION: One bottle consists of ~100 titanium pins of approximately 2.5 mm diameter by 4.5 mm length with a nominal weight of 0.1 g.

	Mass Fraction	Expanded Uncertainty
Hydrogen (H)	88.4 mg/kg	1.3 mg/kg
Nitrogen (N)	0.009 %	0.001 %
Oxygen (O)	0.178 %	0.005 %

VALUE ASSESSMENT: The measurands listed are the total amount of the elements contained in Grade 5 titanium traceable to the derived SI unit of mass fraction expressed as milligrams per kilogram (mg/kg) or percent (%) realized using the inert gas fusion test methods ASTM E-1447 and E1019. The estimated true values and uncertainties were obtained under reproducibility conditions and based on a Hierarchical Bayesian statistical analysis of data supplied by analyzers with various detection technologies at White Horse Reference Materials (WHRM) and participating laboratories. All other sources of uncertainty were found to be negligible. The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor $k = 2$ such that the coverage corresponds to approximately 95 %.

MINIMUM SAMPLE QUANTITY: To relate analytical determinations to the assigned values on this Product Information Sheet, a minimum sample quantity of 0.2 g is recommended for hydrogen analysis, and 0.1g for nitrogen and oxygen analysis. The property values and their associated uncertainty are only guaranteed if minimum sample quantity is respected.

HETEROGENEITY: Material hydrogen heterogeneity was low and fit for purpose for value assignment. ANOVA demonstrated that bottle-to-bottle variance was indistinguishable from the overall standard deviation of 50 sample analyses (selected from 10 bottles for 5 repetitions consisting of two pins each.)

Heterogeneity testing was performed at WHRM using inert gas fusion with thermal conductivity detection using a LECO hydrogen analyzer following ASTM E1447.

PERIOD OF VALIDITY: The estimated true value(s) are valid, within the measurement uncertainty specified, indefinitely, provided the RM is handled and stored in accordance with the instructions given in this document (see “Instructions for Handling and Use”). This document is nullified if the RM is damaged, contaminated, or otherwise modified.

STORAGE INSTRUCTIONS: The material should be stored in its original, tightly capped bottle in a cool, dry location.

INSTRUCTIONS FOR HANDLING AND USE: The material does not require additional preparation prior to weighing, if stored as outlined per instructions given in this document (see “Storage Information”). Use a clean, dry tool to handle the pins, and do not touch the pins with any material likely to contaminate the surface.

MAINTENANCE OF RM DOCUMENT: WHRM will monitor this RM over the period of validity. If substantive technical changes occur that affect the value assignment, WHRM will publish on its website the revised document and make an effort to notify the end user.

PREPARATION AND ANALYSIS: The material for WHRM-THa was obtained in the form of pins prepared by White Horse Technical Services (WHTS) using a proprietary process. The material was blended and bottled at WHTS. The starting material for preparation of WHRM-THa was a Grade 5 titanium alloy, manufactured in the form of wire by Perryman Company (Houston, PA).

QUALITY ASSURANCE:

WHRM certifies that THa was produced and is maintained in a manner compliant with the requirements of ISO 17034 and associated documents. WHRM remains committed to a responsible adherence to best practices as developed and demonstrated in both public and private sector organizations and as set forth in international Reference Material Producer requirements.

HEALTH AND SAFETY INFORMATION: This product is Non-Hazardous in solid form.

STATISTICAL ANALYST: 
Curtis Vancura, Owner

Legal Notice: Remedies for any claimed defect in this product will be limited to product replacement or refund of the purchase price. In no event shall WHTS be liable for incidental or consequential damages. For good laboratory practice it is recommended that all standards be verified prior to use.